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# TECHNICAL

## Guidelines

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# SMARTPAPER

# ONE

## Smartpaper One – Print data info



To get your newspaper ready for our online newspaper printing service, you have to follow these technical guidelines:

<b>File format</b>	<ul style="list-style-type: none"> <li>• <b>PDF</b></li> </ul>
<b>Page format &amp; type area</b>	<ul style="list-style-type: none"> <li>• The page format is <b>280 mm x 400 mm</b>.</li> <li>• The maximum printable area (type area) is <b>251 mm x 370 mm</b>.</li> <li>• The printable area will be <b>automatically centred</b> on each page.</li> </ul>
<b>Panorama printing</b>	<ul style="list-style-type: none"> <li>• Seamless overlapping of a print image across two pages is <b><u>not possible</u></b>.</li> </ul>
<b>Picture quality</b>	<ul style="list-style-type: none"> <li>• Our recommendation: use pictures with a resolution of at least <b>145 dpi</b>.</li> </ul>
<b>Colour application</b>	<ul style="list-style-type: none"> <li>• 60 g/m<sup>2</sup> paper: Maximum ink application = <b>190 %</b>.</li> <li>• 80 g/m<sup>2</sup> paper: Maximum ink application = <b>190 %</b>.</li> <li>• 90 g/m<sup>2</sup> paper: Maximum ink application = <b>250 %</b>.</li> </ul>
<b>Special colours</b>	<ul style="list-style-type: none"> <li>• Special colours (Pantone, HKS) <b><u>cannot be processed</u></b>.</li> <li>• The colour spectrum of our print process is formed by the four basic colours <b>cyan, magenta, yellow and black</b> (together referred to as CYMK).</li> </ul>

<b>Font embedding</b>	<ul style="list-style-type: none"><li>• All fonts must be <b>embedded</b> in your file.</li></ul>
<b>Page order &amp; Upload</b>	<ul style="list-style-type: none"><li>• <b><u>One PDF file</u></b> must be provided in which all pages to be printed are provided as individual pages in the correct order.</li></ul>
<b>Print marks</b>	<ul style="list-style-type: none"><li>• Owing to technical procedure, the Smartpaper One <b>print marks</b> include coloured, black, figure marks and QR codes</li></ul>

Format 280 x 400

15 mm

Type area 251 mm x 370 mm

251 mm

# SMARTPAPER

**Format:**

280 mm x 400 mm

**Type area:**

Maximum printable area

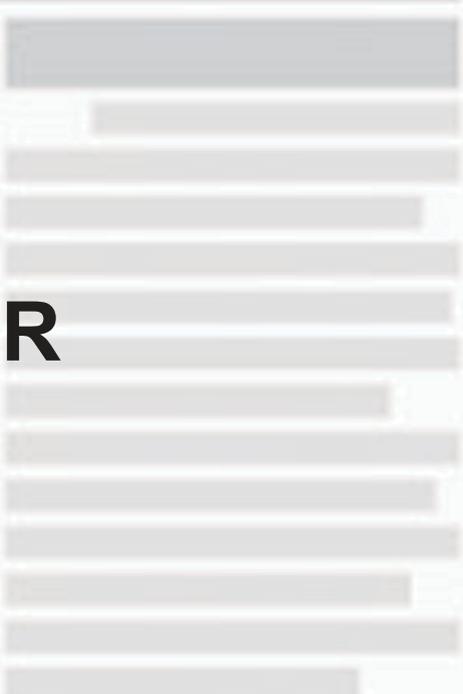
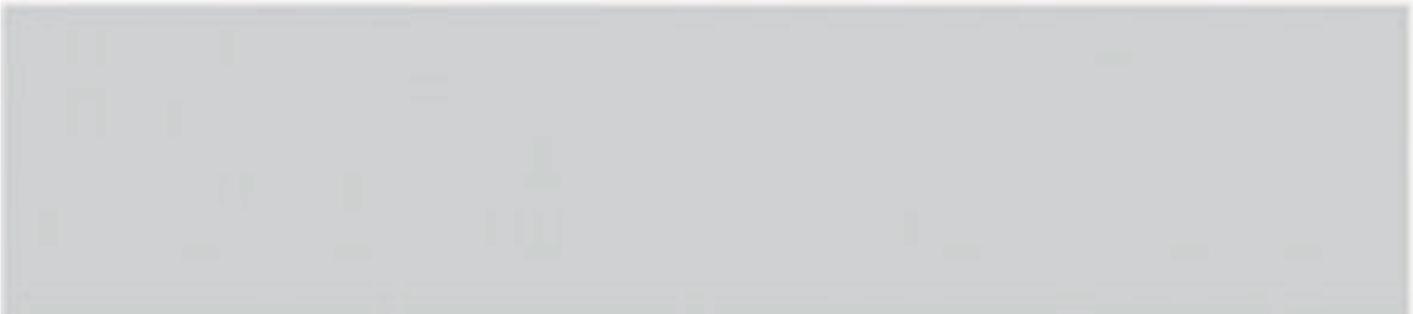
251 mm x 370 mm

14,5 mm

14,5 mm

370 mm

15 mm



# SMARTPAPER

Printing marks

000075

0002 0002

